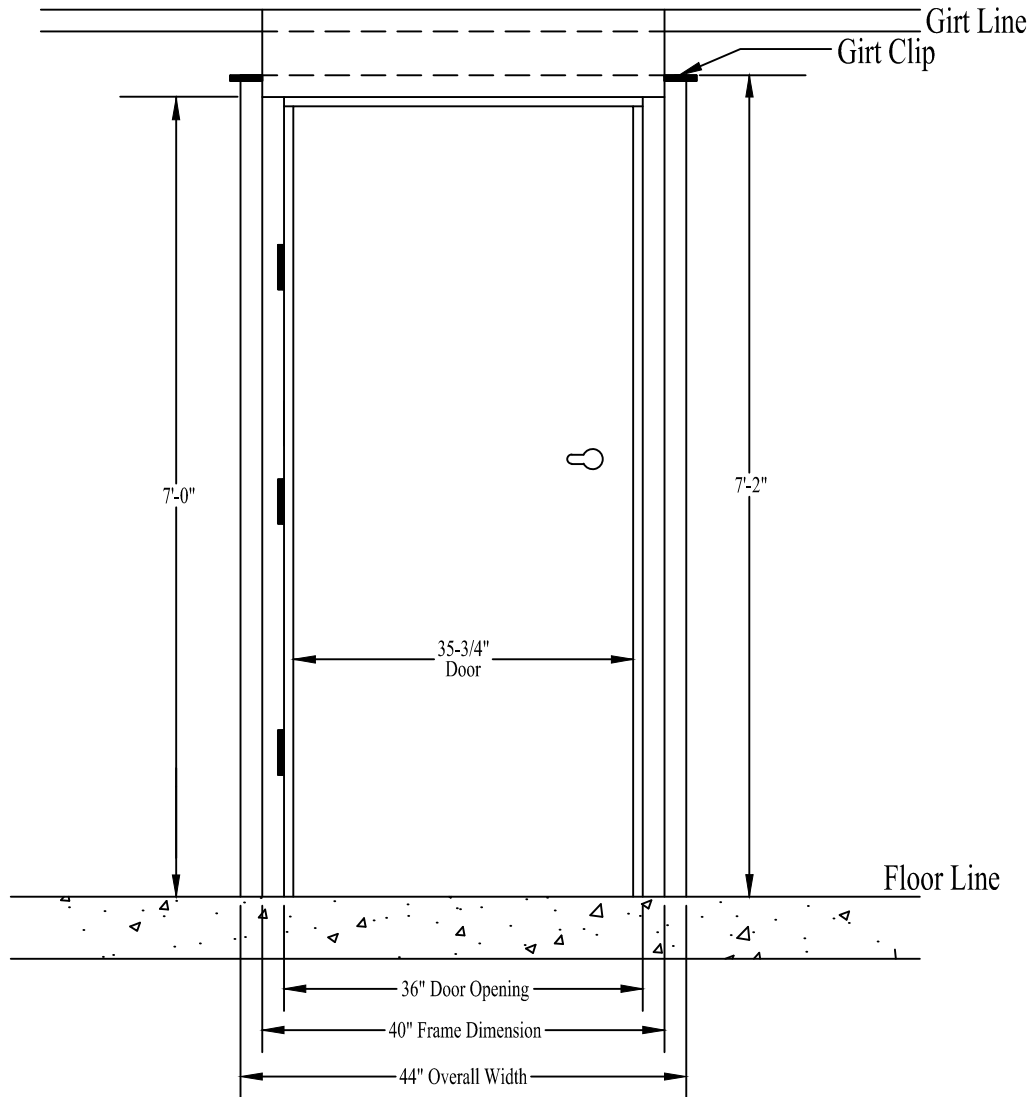




3070 Standard Preassembled Door System



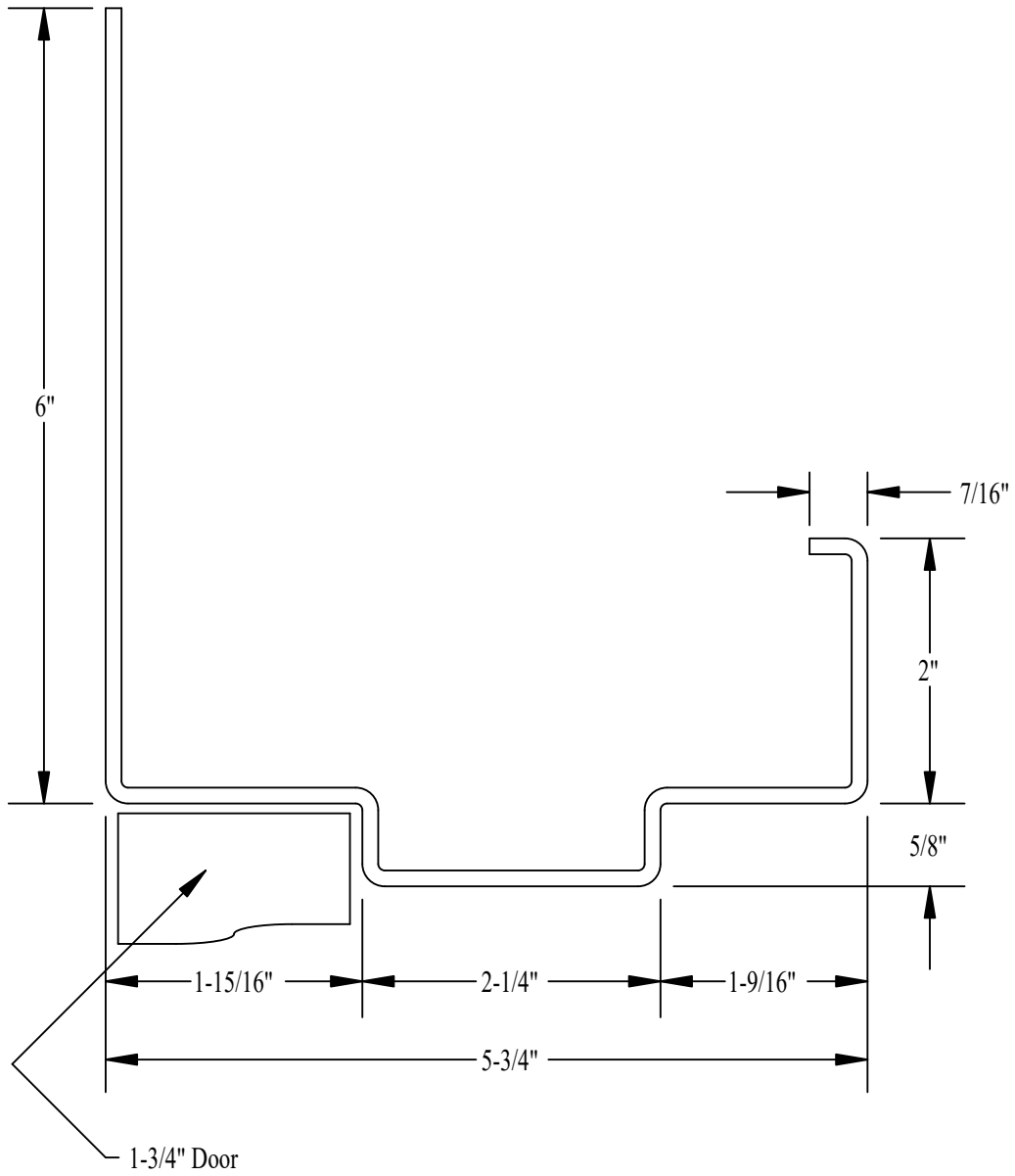
3070 Standard Preassembled Door Includes The Following Components:

1. 18 Gauge, Galvannealed, Insulated Door Leaf
2. 5-3/4", 16 Gauge, Galvannealed, Insulated Door Frame
3. 16 Gauge, Galvannealed, Subframe (Framed Opening); Sized to match Girt Depth
4. Cylindrical Lever Lock—Grade 1 (26D Finish)
5. Ball-Bearing Hinges—4-1/2" x 4-1/2" with a Non-Removable Pin (26D Finish)
6. 5-3/4", Aluminum Threshold—ADA Compliant
7. Adjustable Sweep
8. Kerfed Weatherseal
9. 12 Gauge, Galvannealed, Adjustable Girt Clips
10. Packaging—Each Door System is Packaged in Heavy Duty Wood Crating
11. All Fasteners and Anchors Included for Complete Installation



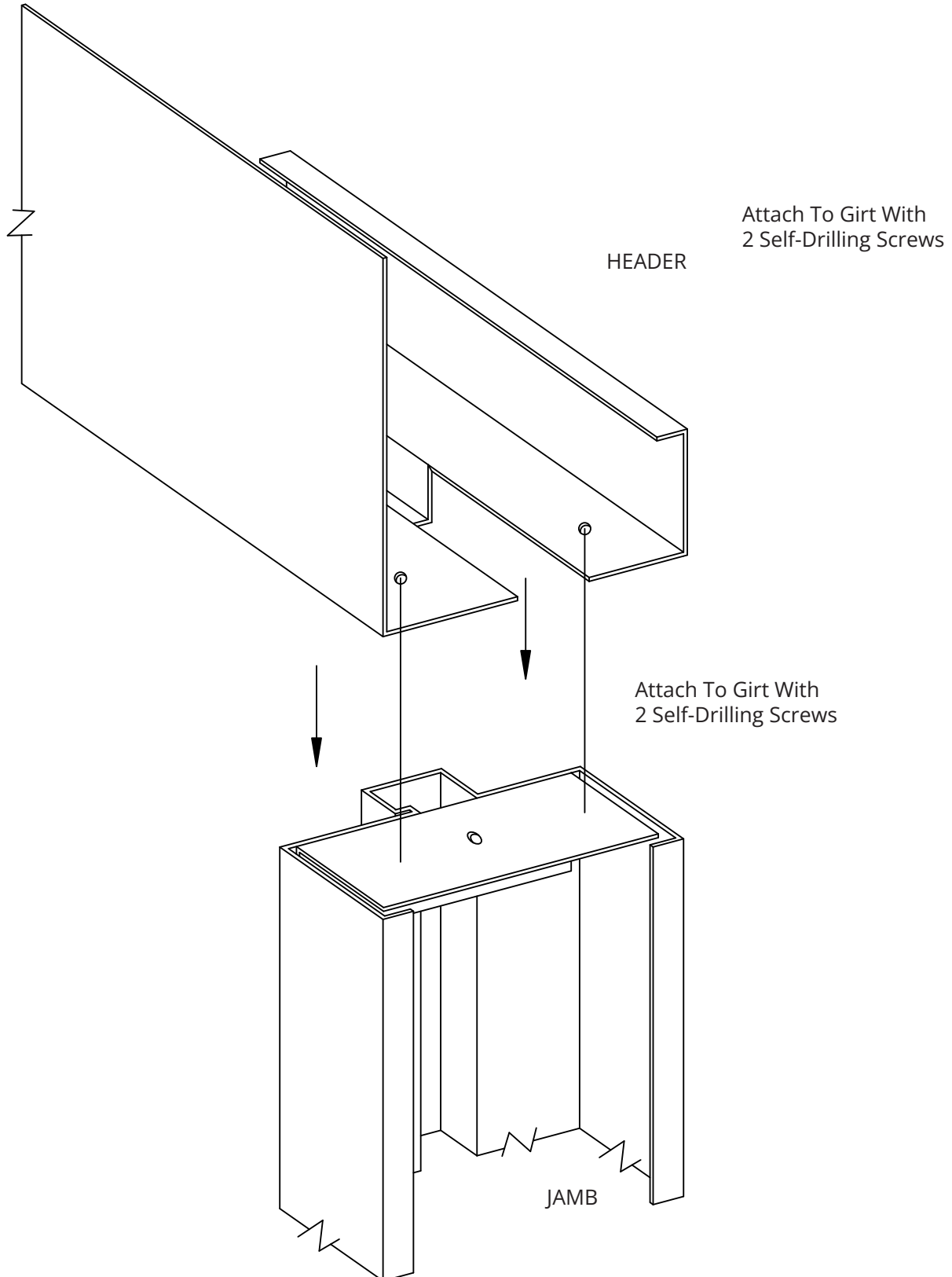
Door Frame—Header Detail

Extended Header Profile
16 Ga. Galvannealed





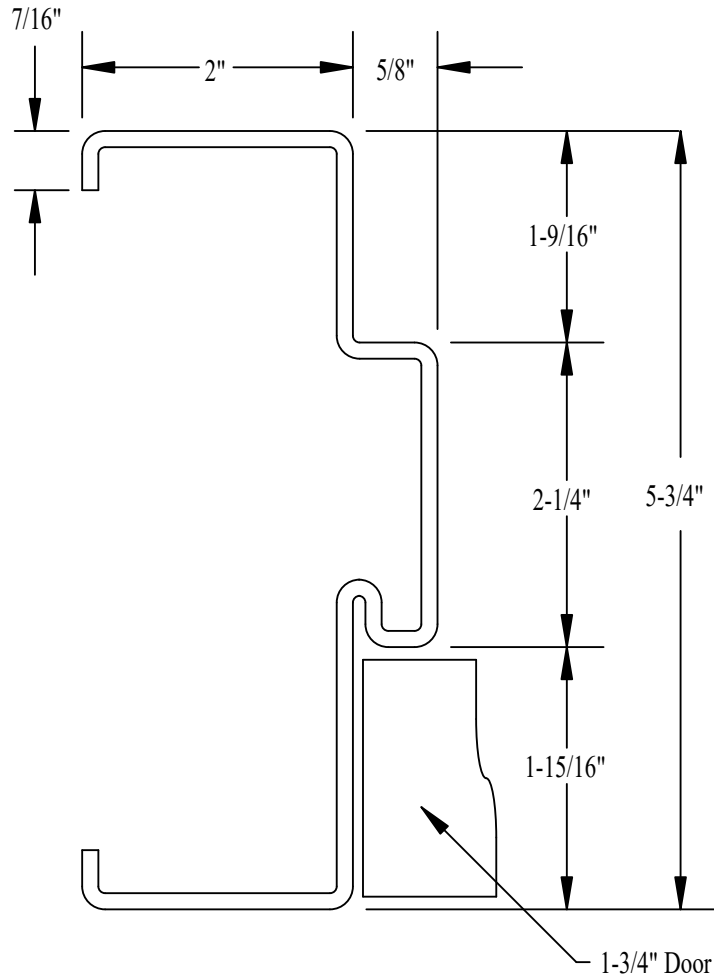
Header & Jamb Joinery for 6" Header





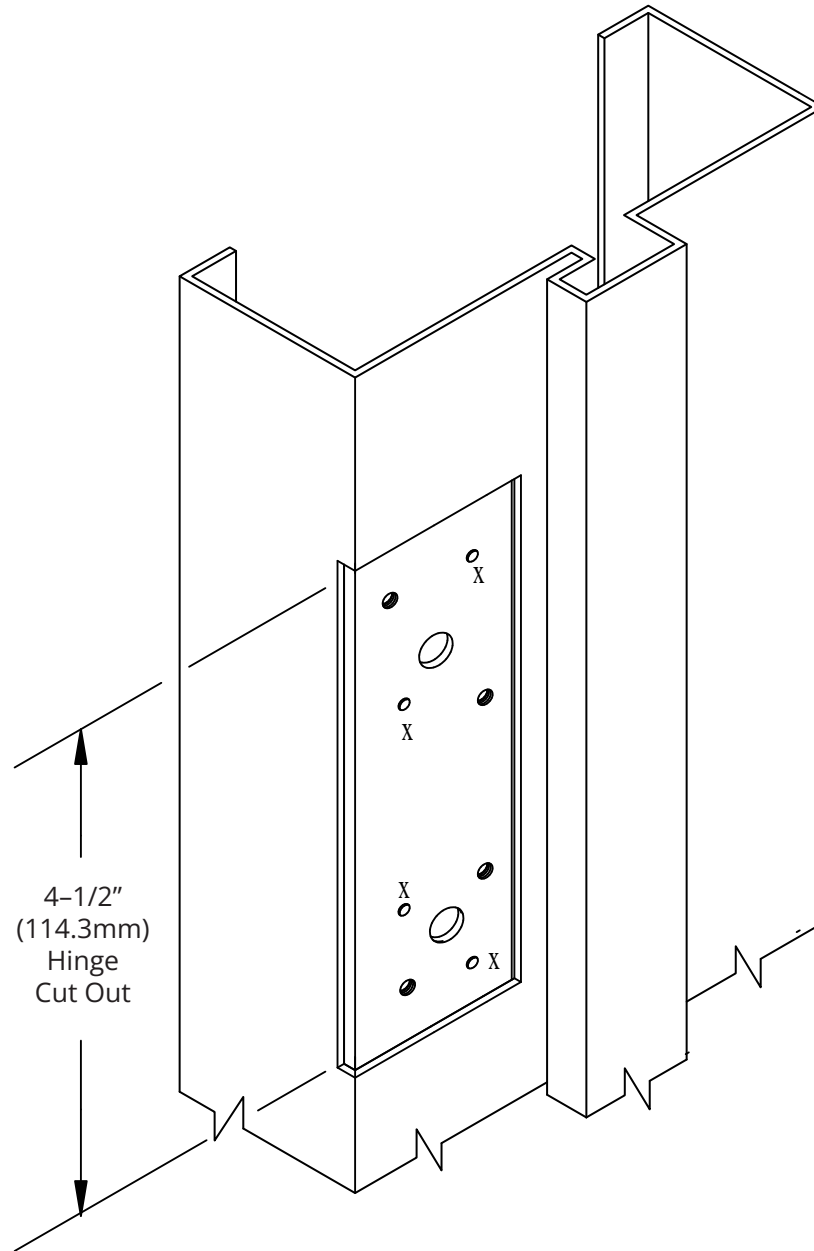
Door Frame—Jamb Detail

Strike & Hinge Frame Profile
16 Ga. Galvannealed





4-1/2" x 4-1/2" Full Mortised Template Hinge Dimples—Remove For Extra Heavy Hinge



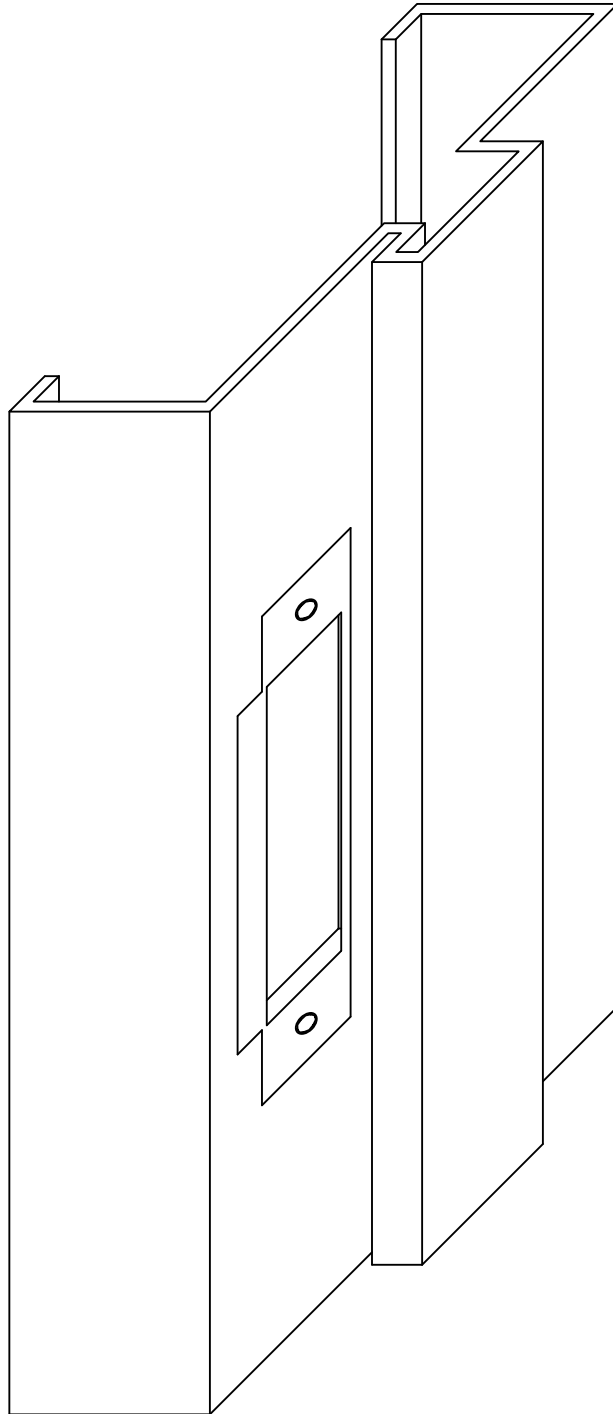
4 Projection dimpled marked (X) are added to hinge reinforcement for standard 4-1/2" x 4-1/2" full mortised template hinge .134 thickness.

For frames requiring the extra heavy .180 thickness hinge—grind or drill out dimples.

Note: Shimming can be done by removing front or back dimples.

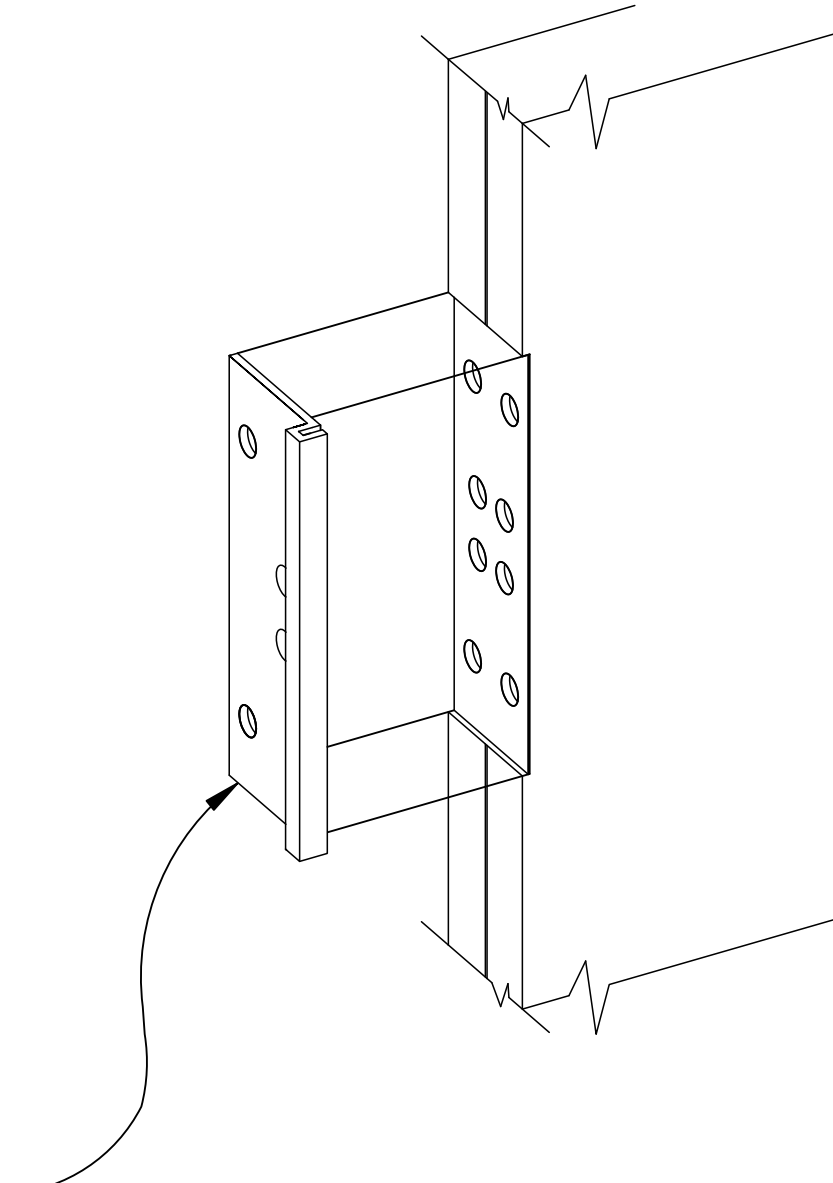


Alternate View 4-7/8" Strike





Hinge Adapter Filler Plate



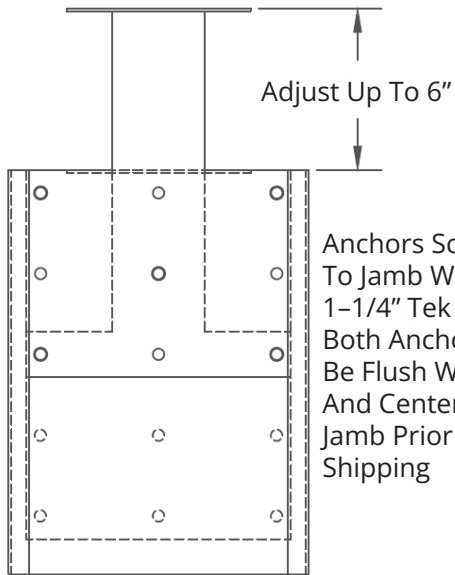
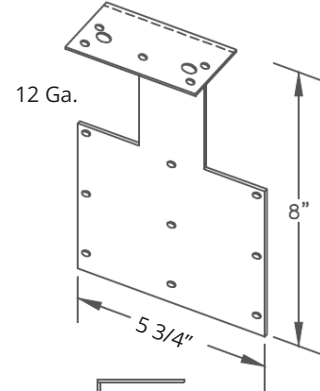
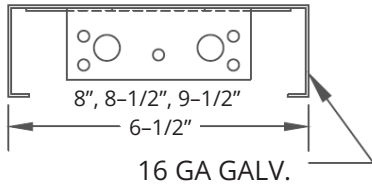
.027" (0.7mm) ADAPTER USED WITH
.180" (4.6mm) 4-1/2" (114.3mm) OR 5"
(127.0mm) HINGE

WHEN ATTACHING ADAPTER, THIS WILL CAUSE A 1/4" (6.4MM) BRACKET

IT IS NOT NECESSARY TO ORDER FOR A HEAVY WEIGHT HINGE PREPARATION,
AS ALL DOORS WILL ACCOMMODATE A STANDARD WEIGHT OR EXTRA HEAVY
HINGE BY USING THE HINGE SHIMS/ADAPTER, WHICH ARE PROVIDED
AS A STANDARD WITH ALL DOORS



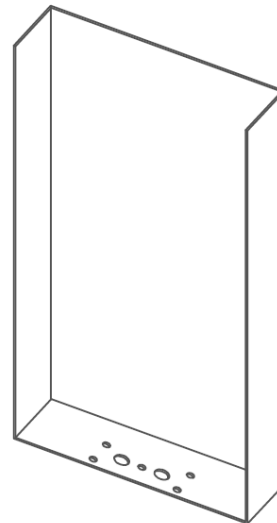
Alternate View 4-7/8" Strike



16 Gauge Galvanized Subjamb

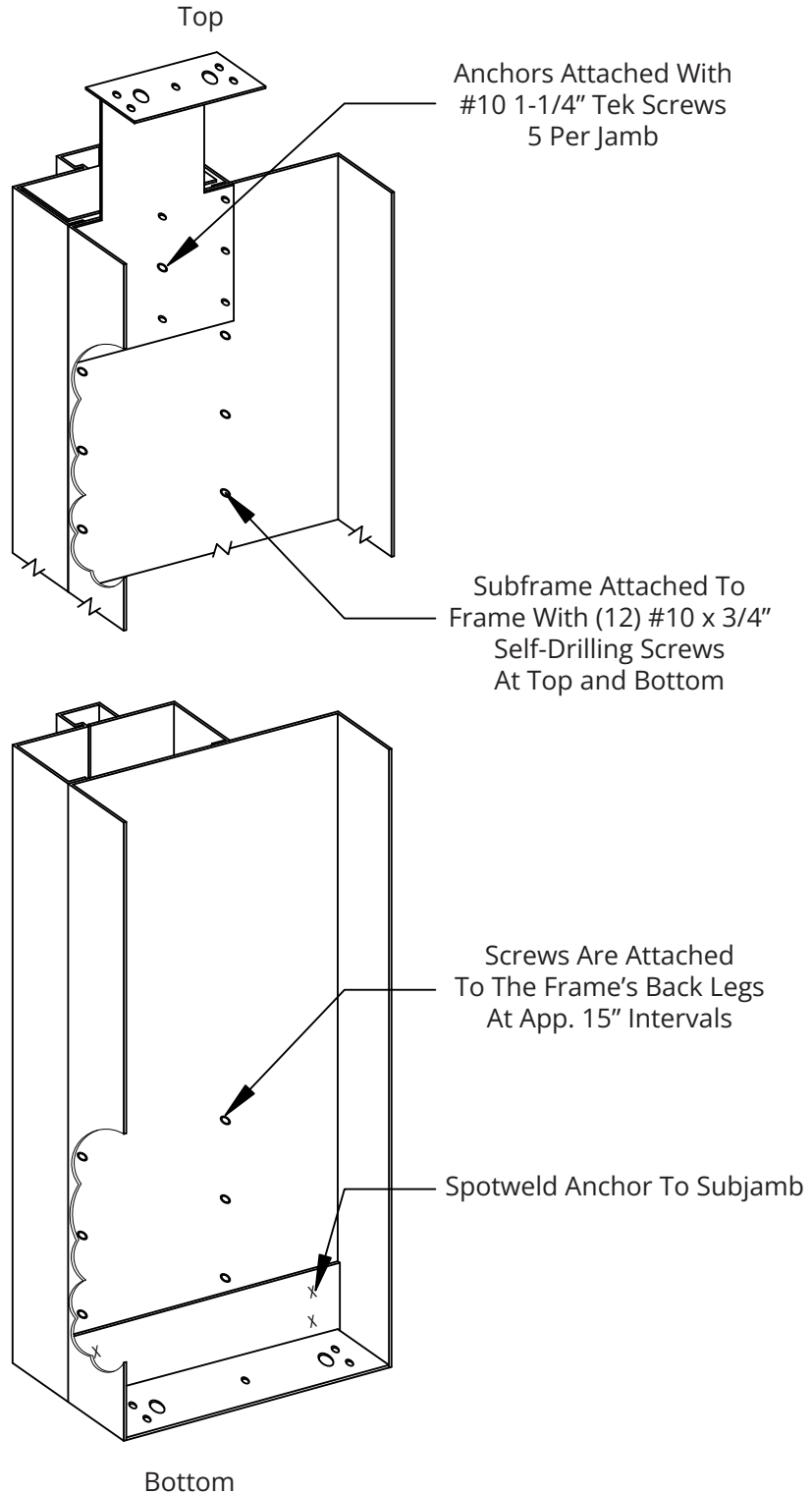
Standard Sizes
(To Match Girt Depth)
6-1/2", 8", 8-1/2", 9-1/2"

Bottom Anchor Detail
(Part of Subjamb)





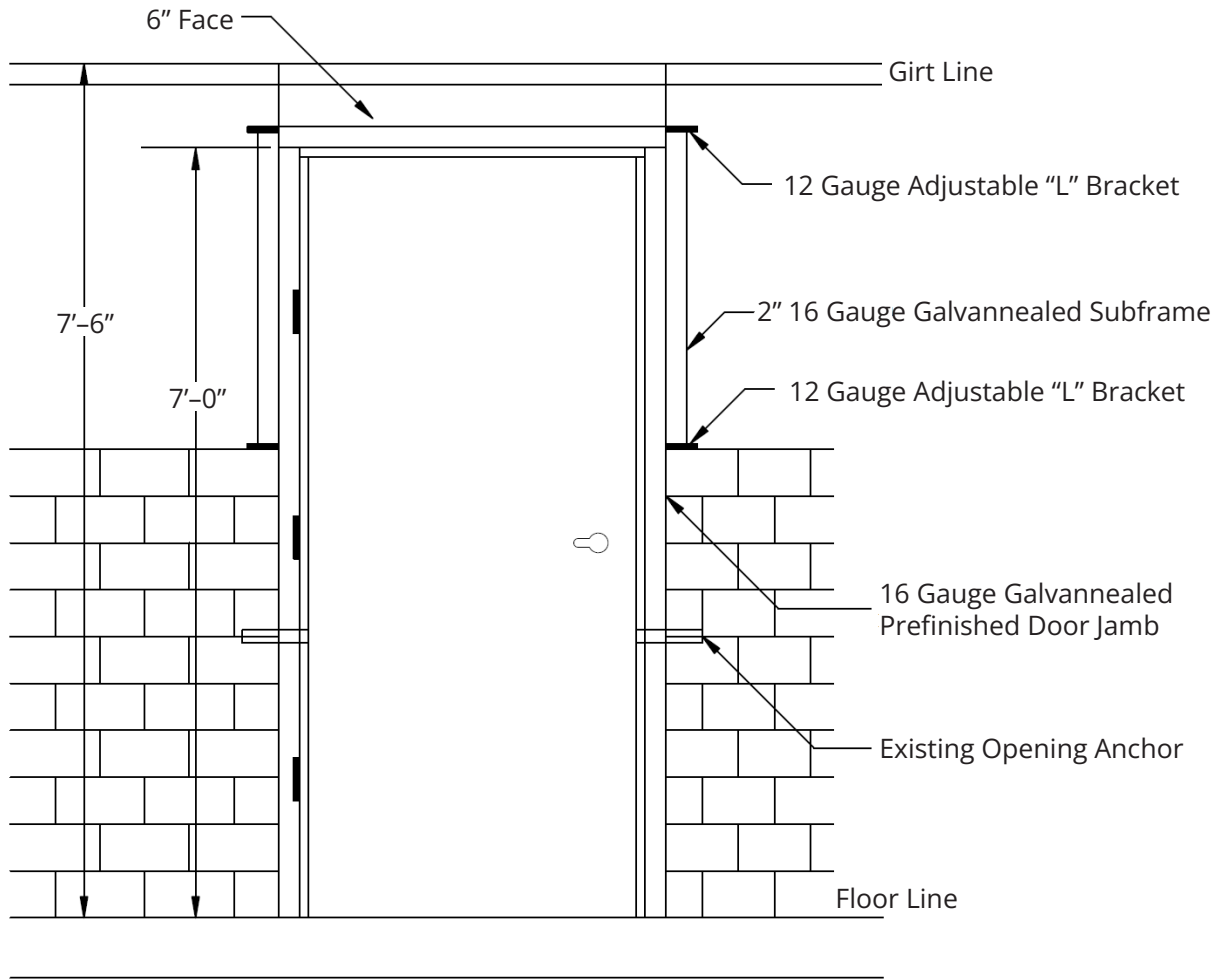
Jamb and Subframe





Opening Detail For Half Wall Applications (Wainscoat)

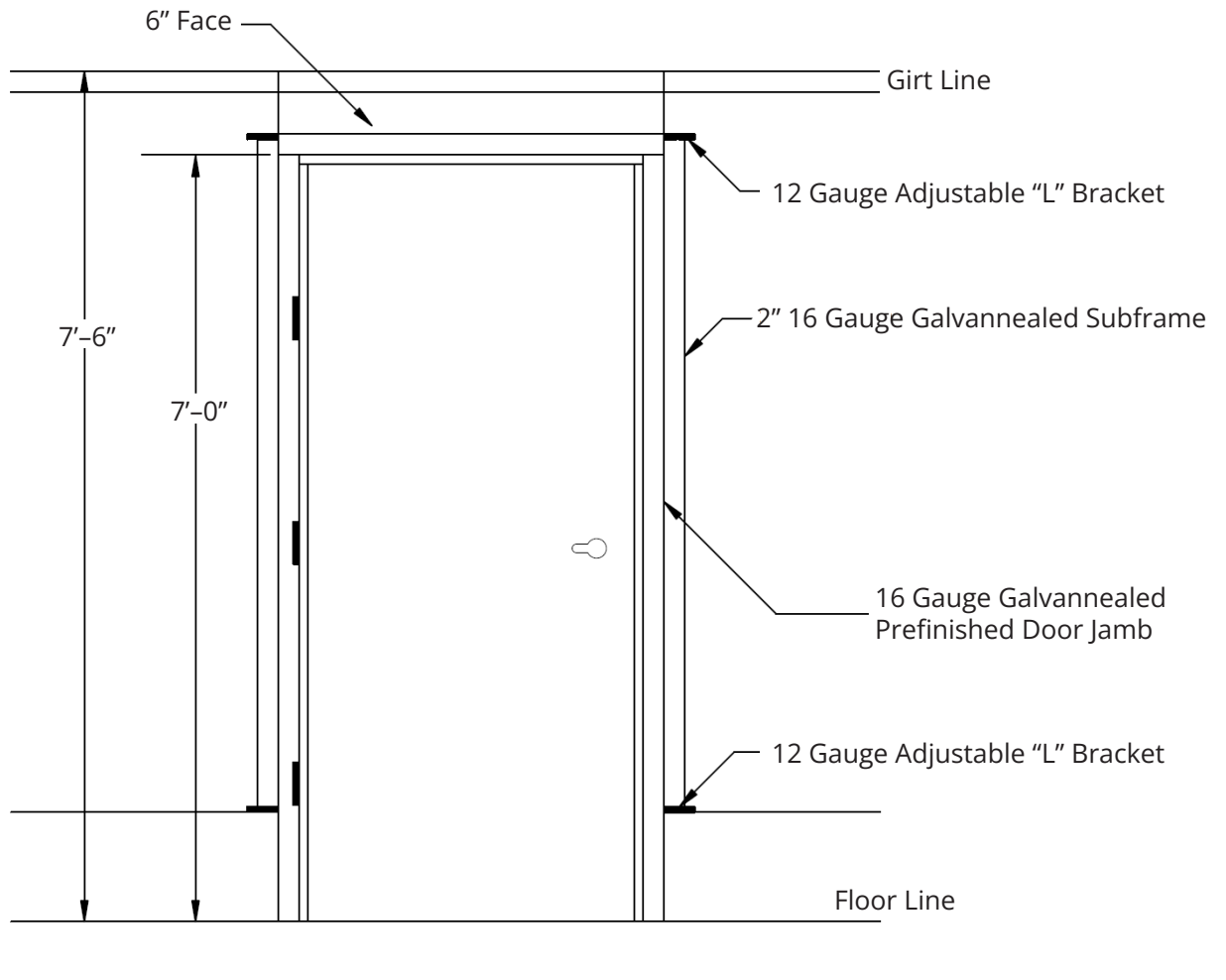
Subframe is cut to length and set on the masonry. Existing opening anchors are provided if the height of the masonry demands it.





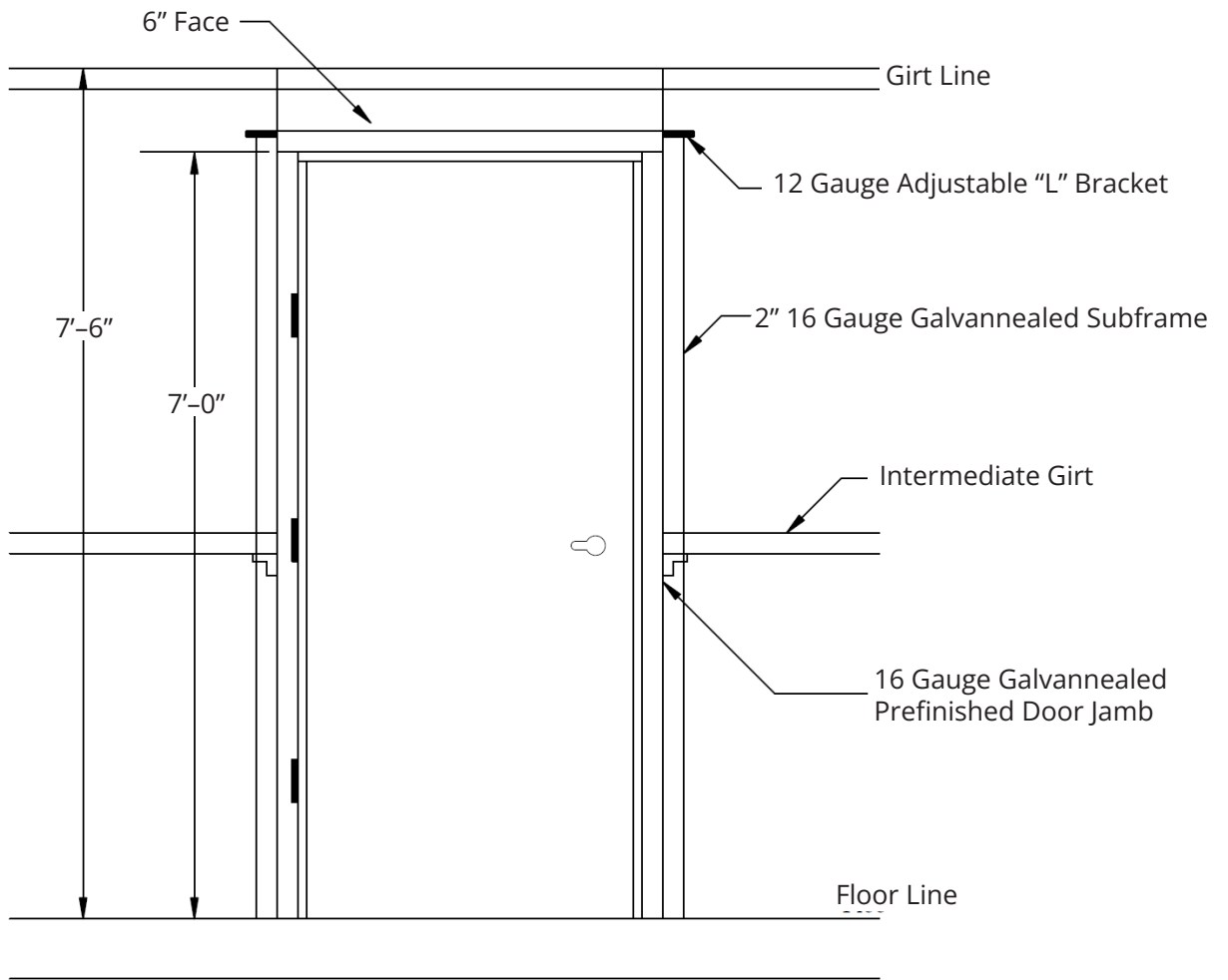
Opening Detail For 12" Footer Applications (Curb)

Subframe is cut to length and set on the masonry. Existing opening anchors are provided if the height of the masonry demands it.



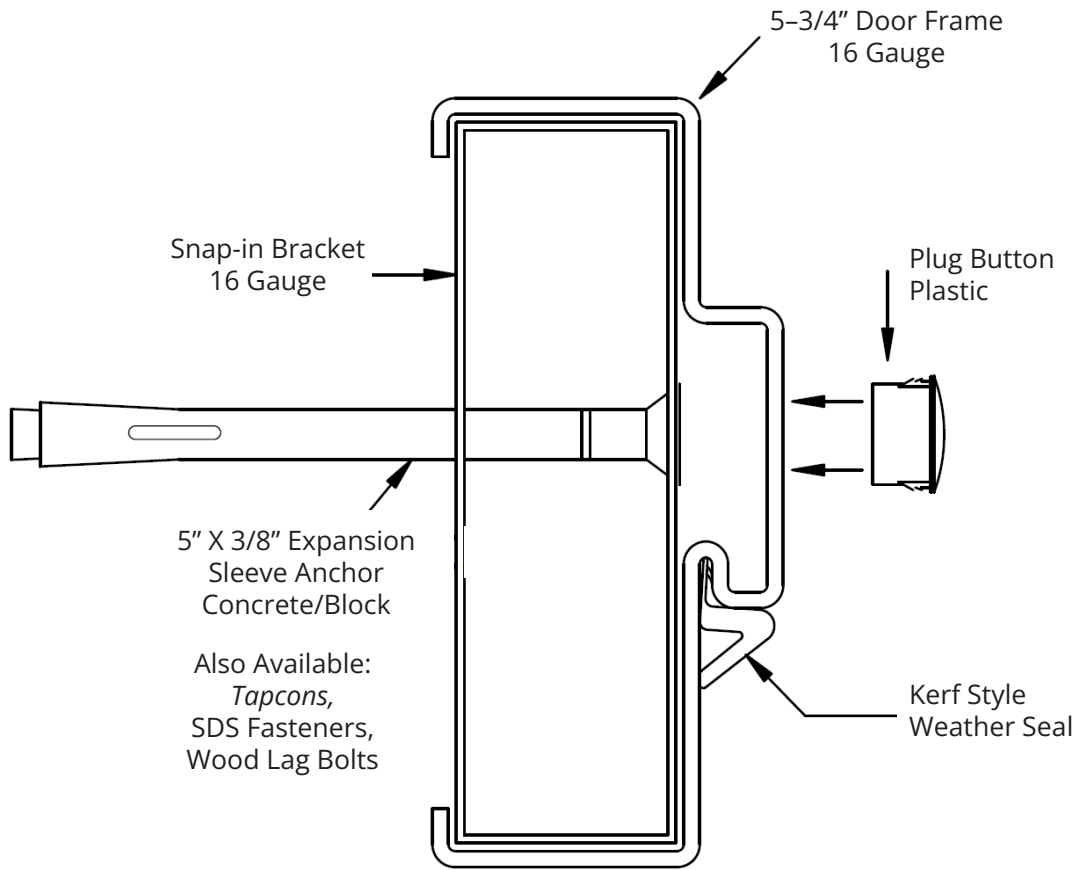


Opening Detail For Intermediate Girt Applications





Existing Opening Anchors for Block or Poured Walls





PREASSEMBLED DOOR SPECIFICATIONS

Door Panel

CONSTRUCTION—Standard door panels will be a flush 1-3/4" leaf with each face formed of 18 gauge steel to present a completely smooth and unbroken surface on faces of door. Visible seams permitted at door edges. With 16 gauge steel channels forming the top and bottom end closures, the face panels shall be securely projection welded around their entire perimeters. Welding shall occur approximately every 2" on center.

Door panels and end closures shall be manufactured of hot dip material in the 0.6 ounce (A60) coating class conforming to ASTM designation A924 and A653. The material shall be treated in the mill to insure superior prime and paint adhesion.

The panels shall be securely bonded by thermosetting adhesive to and odorless, rigid foam (nominal 1lb. density) that is resistant to vermin, fungus, bacteria, moisture, mildew, and rot.

HARDWARE PREPARATIONS—Lockset locations are in accordance with ANSI/DHI A115.1 (mortise) and A115.2 (bored). The lockset reinforcement shall be 14 gauge.

Hinge mortises shall be reinforced with 10 gauge steel, welded in place, and tapped for 1-1/2" pairs of 4-1/2" x 4-1/2" templated hinges. Mortises shall extend the full width of hinge stile, and filler plates shall be provided to permit installation of hinges for right or left hand swing as specified. The 4-1/2" preparation accepts both regular and heavyweight hinges.

All door panels shall be prepared with a 12 gauge closer reinforcement which will accept most regular and parallel arm applications. When called for on drawings or otherwise specified, door shall be prepared with 14 gauge reinforcements for panic devices and push-pull plates.

Door Frame

CONSTRUCTION—Frame shall be formed of 16 gauge steel. Headers and jambs shall be mechanically connected for secure locking of the assembly. All corners shall present neatly butted joints. All stop heights are 5/8". All frame returns are 7/16".

All frame members shall be manufactured of hot dip material in the 0.6 ounce (A60) coating class conforming to ASTM A924 and A653. The material shall be treated in the mill to insure superior prime and paint adhesion.

HARDWARE PREPARATIONS—Hinges jambs shall be mortised and reinforced with 10 gauge steel welded in place and tapped for 1-1/2 pairs of 4-1/2" x 4-1/2" templated hinges. Hinge reinforcements shall be covered with a welded-in steel plaster guard. Strike jambs shall be mortised and reinforced to receive an ANSI/DHI A115.1 strike (4-7/8" Universal) or optional 2-3/4" strike.

* R-Value = 7

* U-Value = .14

Subframing

The subframing creates a framed opening and consists of two galvanized steel 16 gauge C-channel that match the girt depth for the building. They shall be factory installed and can be prepared to meet most any application (curbs, wainscote, intermediate girt). For masonry applications, wire anchors will be provided in lieu of the subframing, or in the case of the finished openings, the door frames can be prepared with existing opening anchors.



PREASSEMBLED DOOR SPECIFICATIONS

Standard Hardware & Components

The THRESHOLD is factory installed, is 5-3/4" wide (matches frame depth) and is extruded aluminum. It is saddle shaped not exceeding 1/2" in height which meets ADA requirements.

The HINGES are factory installed and shall be 1-1/2 pair, 4-1/2" x 4-1/2", five knuckle, two ball bearings, with a non-rising removable pin. They are templated standard weight with a US26D (Satin Chrome) finish.

The LOCKSET is factory installed and shall be a heavy duty commercial Grade 1 cylindrical lever with a US26D (Satin Chrome) finish having a 2-3/4" backset. The lockset complies with ANSI A156.2, Series 4000, Grade 1. The function on the lockset is an entrance function (Function #116, ANSI #F81).

The WEATHERSEAL is factory installed onto the two jambs and header.

The DOOR SWEEP is factory installed and is composed of extruded aluminum.

The SUBFRAME CLIPS are factory installed, adjustable and are composed of 12 gauge galvanized steel. There are two per door.

All of the FASTENERS required for installation of the preassembled door are included in the standard package. The fasteners included are (4) 1/2" x 2-1/4" hex head sleeve anchors, (3) 1/4" x 2" flat head sleeve anchors and (18) #10 x 1 hex head tek screws.

Packaging

The entire door system is packaged in a heavy duty wooden crate that has been adapted for fork lift handling. A bubble packet on the door includes instructions on the lockset and closer (if applicable), all fasteners required for installation, and keys for the lockset.

Conformance Standards

* The galvanized doors and frames comply with ASTM A924 general requirements for steel sheet metallic coated by the hot-dip process (formally ASTM A525).

* Lockset preparation on door leafs shall be manufactured in accordance with ANSI/DHI A115.1 (mortise) and A115.2 (bored).

* The strike edge of all door leafs shall be prepared for ANSI/DHI A115.1 strike (4-7/8" Universal).

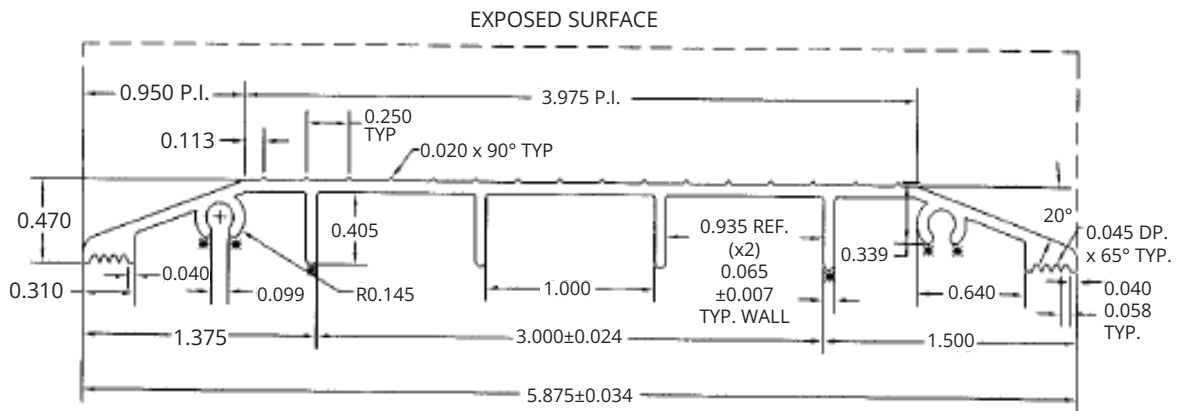
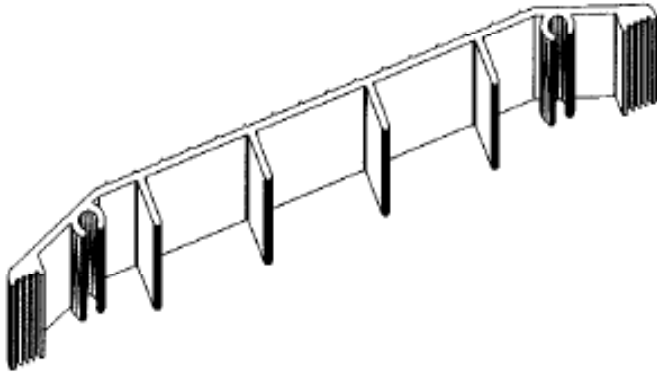
* The strike jambs shall be mortised and reinforced to receive an ANSI/DHI A115.1 strike (4-7/8" Universal).

Painting

The doors and frames have been manufactured in accordance with ANSI/SDI A250.9-2003 "SDI 100 Recommended Specifications for Standard Steel Doors and Frames". They have been prime painted in accordance with ANSI/SDI A250.10-1998 "Test Procedure and Acceptance Criteria for Prime Painted Steel Surfaces for Steel Doors and Frames". This requires that the steel be thoroughly cleaned and chemically treated for maximum paint adhesion. Correspondingly, the prime paint meets the test criteria for salt spray, condensation, impact, and film adhesion of A250.10-1998. The finished paint has been applied to all exposed surfaces in view and meets the performance criteria in accordance with ANSI/SDI A250.3-1999 "Test procedure and Acceptance Criteria for Factory Applied Finish Painted accelerated weathering, impact, film adhesion, and abrasion of A250.3-1999.



Custom Aluminum Threshold (ADA Compliant)

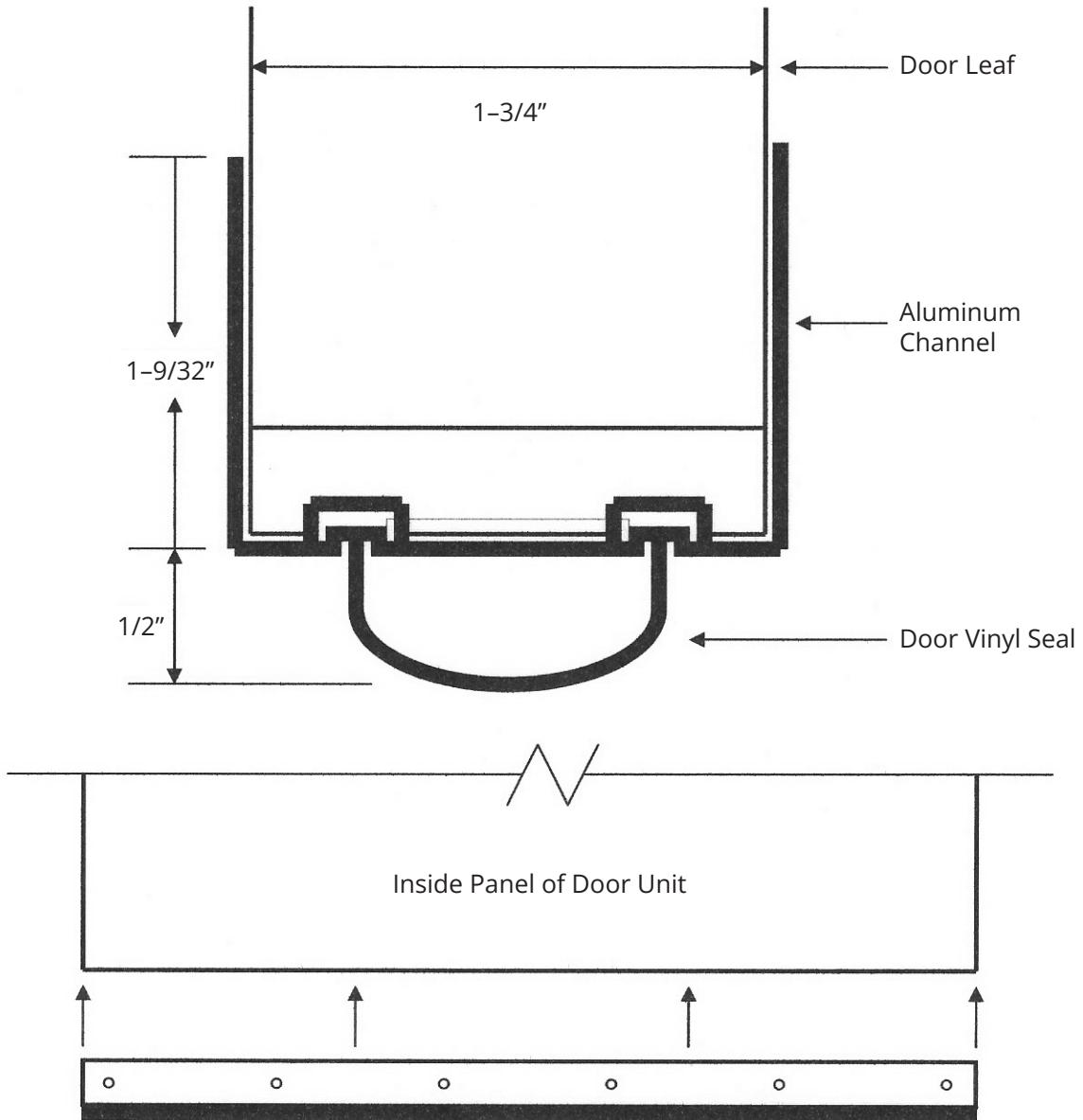


ACTUAL SIZE

✱ INDICATES FULL RADIUS



Door Bottom Seal/Sweep



Door Bottom Seal Aluminum Channel is Installed with Screws to the Inside Skin of the Door Leaf to Prevent Corrosion

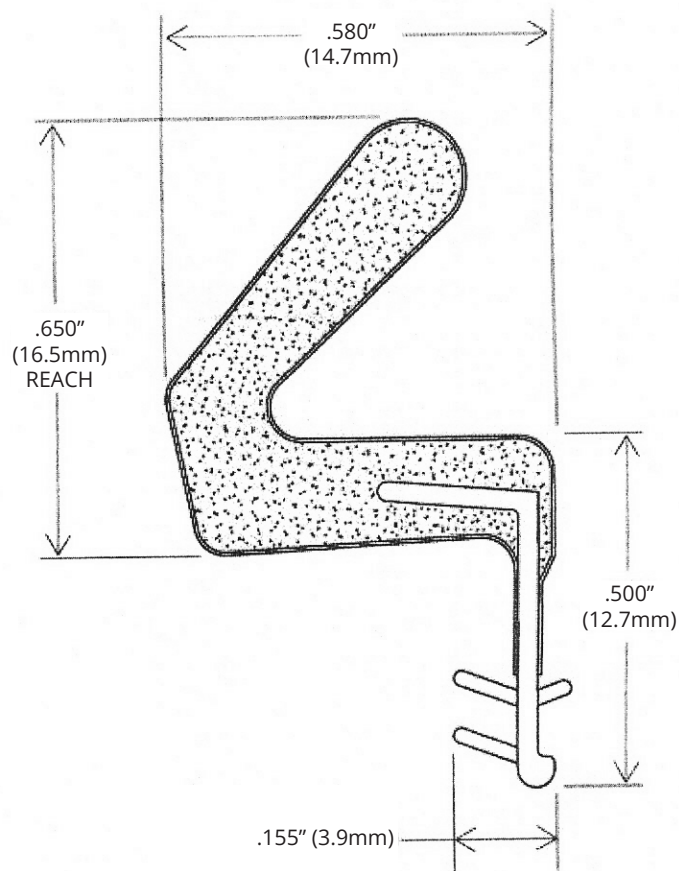
Manufacturer: Durable Products Co.

Model/Style: DB—78 Channel
DB—76 Seal—Vinyl



Door Weather Seal (Kerf-Style)

Material: Seal is made of an open-cell urethane foam core and clad in an embossed polyethylene, UV stabilized, paint-resistant liner for *kerf* applications. Color is White to match door jamb color. UL Rated.





ECBB1100 NRP

Description:

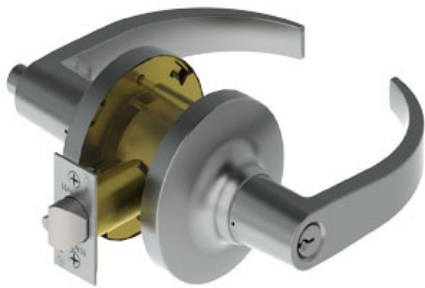
ECCO > Ball Bearing > Standard Weight

Application:

For use on medium weight doors or doors requiring medium frequency service.

Description - ANSI A8112 - Five Knuckle - Two ball bearings - Non-removable pin with button tip and plug	Material - Steel with Steel pin Fasteners - All machine and half wood Finishes - USP, US3, US4, US108, US15, US26, US26D
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Hinge Size (inches)	Hinge Size (mm)	Gauge of Metal	Hole Count	Screw Size (Machine)	Screw Size (Wood)
4-1/2 x 4	114 x 102	0.134	8	1/2" x 12-24	1 1/4" x 12
4-1/2 x 4-1/2	114 x 114	0.134	8	1/2" x 12-24	1-1/4" x 12



3400 Series Lever

Product Information

Applications: - Extra Heavy-Duty Commercial—Industrial—Institution
 - No exposed mounting screws
 - Non-handed

Grade 1 Cylindrical Lever

Product Specifications

Certifications:	<ul style="list-style-type: none"> - BHMA Certified ANSI A156.2, Series 4000, Grade 1 - ADA Compliant ANSI A117.1 Accessibility Code - ANSI A250.13 Severe Windstorm Resistant Component - UL/cUL Listed for all functions up to 3 hours for "A" label single doors - UL10C Positive Pressure Rated - UL10B Neutral Pressure Rated - Lifetime warranty
Exposed Trim:	<ul style="list-style-type: none"> - Lever: Cast zinc - Rose: Wrought brass or stainless steel - Intruder Classroom function has locking indicator arrow stamped on the interior rose
Lock Chassis:	<ul style="list-style-type: none"> - Heavy gauge steel, zinc dichromated for corrosion resistance - Free wheeling levers - Thru-bolt mounting levers
Rose Diameter:	<ul style="list-style-type: none"> - 3-17/32" (90mm) levers; 3" (76 mm) knobs
Keys:	<ul style="list-style-type: none"> - Two operating keys supplied per lock
Cylinders/Cores:	<ul style="list-style-type: none"> - Brass 6-pin, keyed different—C Keyway - Other keying options, including keyed 6-pin, available from factory - SFIC uncombined or combined, brass 6- or 7-pin sold separately - Small Format Interchangeable Core housing available
Door Thickness:	<ul style="list-style-type: none"> - Levers: 1-3.8"-2" (35 mm-51 mm)
Backset:	<ul style="list-style-type: none"> - 2-3/4" (70 mm)—standard - 2 3/8" (60 mm)—optional - 3 3/4" (94 mm)—optional - 5" (128 mm)—optional
Latchbolt:	<ul style="list-style-type: none"> - 1/2" (13 mm) throw, stainless steel - 1-1/8" x 2-1/4" (29 mm x 57 mm) faceplate - Deadlocking latchbolt prevents manipulation when door is closed; keyed functions only - Square corner faceplates standard, round corner available - 3/4" (19 mm) latch available
Strikes:	<ul style="list-style-type: none"> - 3935 ASA 1-1/4" x 4-7/8" (32 mm x 124 mm) strike—standard
Finishes:	<ul style="list-style-type: none"> - US3, US4, US10, US10B, US26, US26D
Functions:	<ul style="list-style-type: none"> - 10-Passage, 17-Dummy, 40-Privacy, 50-Office, 53-Entry, 70-Classroom, 73-Corridor, 80 Classroom Security
Options:	<ul style="list-style-type: none"> - Lead lined - Tactile knurling - Split Finish - Additional latchbolts and strikes available
Standard Door Prep:	<ul style="list-style-type: none"> - 2-1/8" (54 mm) diameter with thru-bolt holes (cross-bore) - Latch hole—1" (25 mm) diameter (edge bore)
Lever Options:	<ul style="list-style-type: none"> - Archer, August, Withnell levers
Installation:	<ul style="list-style-type: none"> - Comes pre-set for 1-3/4" thick doors for quicker installation - Threaded mounting bracket adjusts to proper door thickness in seconds